Programming Clarus Control

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# An introduction to programming

The machine's program control unit (PCU) has nine standard programs, numbered 991 to 999. If these programs are insufficient for your requirements, you can also program your own wash programs and save them under other unique program numbers.

There are two possible approaches to programming:

- You can create a completely new wash program by programming a number of individual "program modules" which are arranged in a logical order to form a new program.
- You can **create a new program on the basis of an existing one** by modifying, adding and deleting program modules, then saving the program created under a new program number.

There are also two different levels (modes) available for programming:

- In **Standard** mode you can enter all the basic data required for a wash program. Other variables are set automatically using tried-and-tested standard values, which in most cases work without any problem.
- In **Advanced** mode you have a higher degree of control over all aspects of the program. Using Advanced mode does, however, call for a detailed knowledge of the way in which wash programs work, to ensure that all the possibilities available are used correctly.

It is for you to decide which mode you wish to program in.

Wash programs can be programmed directly on the machine, via the PCU control panel, which is the method described in this manual. Wash programs can also be written on a personal computer and later transferred to the machine's PCU using a memory card. This option is described in a separate manual.



## To create and write an entirely new program



This is described in detail in Chapter "To create and write an entirely new program". The "questions" asked to help you construct each program module are described in Chapters "Program modules, Standard mode" and Program modules, Advanced mode". The relevant section numbers are shown to the left of each description of the steps below.

To create a new program you must start by selecting programming mode.

Next you decide whether you wish to write the whole program in Standard or Advanced mode.

Standard mode allows you to include all the basic data required, while Advanced mode gives you a higher degree of control over all aspects of the program.

Here you select which program module you want to program. You can choose from the following modules:

### Prewash

Used for prewash and brief soaking.

#### Main wash

Used as the main wash module, with heating and detergent dispensing.

#### Rinse

Rinsing the wash load.

#### Drain

Drain stage after wash and rinse stages.

#### Extract

#### **Cool-down**

Used for controlled cooling of the wash water to prevent creasing of the wash load.

#### Soak

Used for longer soak stages.



Here you determine the position of the module (which you are about to program) in the program sequence.

Once you reach the list of questions in the module, you have to answer a series of questions to determine factors such as times, speeds, temperatures, water and detergent options, and so on. Detailed explanations of each question can be found in these chapters:

Program modules, Standard mode

Program modules, Advanced mode

When you have completed the first program module, you can decide how you wish to continue:

- Program more modules. Once these are finished and in a suitable order they will become a new wash program.
- Modify a module you have programmed already.
- Delete a module you have programmed already.
- Enter explanatory text.
- Stop programming.

How to delete an existing program module is described in chapter "To program on the basis of an existing program", section "To delete a module".

How to modify an existing program module is described in chapter "To program on the basis of an existing program", section "To change data in a program module".

This is where you enter text to explain what the program is used for. The text will be displayed when the program is used. No more than 155 characters.

When you have decided to conclude programming, you have to enter the program's "main data", and to give it a name and number. These steps are described in the next three points.



"Main data" is the name given to various functions which apply to the program as a whole. In Standard mode you can control the functions "buzzer at program end", "start program with extraction", and "calculate weight of load". In Advanced mode you can also program the cycle times for gentle action and normal action.

The program name may be up to 80 characters long.

You can give the wash program a new program number between 1 and 990. You can also replace an existing wash program by giving the new program the same number as the existing program. Note that the standard programs supplied with the machine (numbered 991 to 999) cannot be deleted or changed.

When the program has been fully programmed, you can choose either to go on and program another wash program, or to exit programming mode.

## To program on the basis of an existing program



This is described in detail in Chapter "To program on the basis of an existing program". The "questions" asked to help you construct each program module are described in Chapters "Program modules, Standard mode" and "Program modules, Advanced mode". The relevant section numbers are shown to the left of each description of the steps below.

To program on the basis of an existing program, you must start by selecting programming mode.

Next you decide whether you wish to write the whole program in Standard or Advanced mode.

Standard mode allows you to include all the basic data required, while Advanced mode gives you a higher degree of control over all aspects of the program.

From the machine's program library you select the program you want to serve as the basis for your new program. You can choose any of the standard programs (numbered 991 to 999) supplied with the machine, or another program you have created in the past.

Now you can choose how to change the existing program:

Change parameters in one of the program modules in the existing program.

- Delete one or more modules in the existing wash program.
- Add new program modules and program them.
- Enter new explanatory text.
- Stop programming.



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You can alter any of the parameters in any module. The questions help you to determine factors such as times, speeds, temperatures, water and detergent options, and so on. Detailed explanations of each question can be found in these chapters:

Program modules, Standard mode

Program modules, Advanced mode

Here you are shown how to delete modules you do not require in your new wash program.

You can insert any suitable module wherever you wish in the program. You can choose from the following modules:

### Prewash

Used for prewash and brief soaking.

### Main wash

Used as the main wash module, with heating and detergent dispensing.

### Rinse

Rinsing the wash load.

## Drain

Drain stage after wash and rinse stages.

## Extract

## **Cool-down**

Used for controlled cooling of the wash water to prevent creasing of the wash load.

## Soak

Used for longer soak stages.

This is where you enter the new text to explain what the program is used for. The text will be displayed when the program is used. No more than 155 characters.

When you have decided to conclude programming, you have to enter the program's "main data", and to give it a new name and number. These steps are described in the next three points.



"Main data" is the name given to various functions which apply to the program as a whole. In Standard mode you can control the functions "buzzer at program end", "start program with extraction", and "calculate weight of load". In Advanced mode you can also program the cycle times for gentle action and normal action.

The program name may be up to 80 characters long.

You can give the wash program a new program number between 1 and 990. You can also replace an existing wash program by giving the new program the same number as the existing program. Note that the standard programs supplied with the machine (numbered 991 to 999) cannot be deleted or changed.

When the program has been fully programmed, you can choose either to go on and program another wash program, or to exit programming mode.



## To delete a wash program







# To create and write an entirely new program

## The "Move back" key



If you find you are in the wrong place, or if you want to undo earlier key presses:

Press the "Move back" key one or more times.

#### - The "Move back" function

Each press of the "Move back" key moves you back one menu, in reverse order. By pressing this key repeatedly you can return to this menu at any time:



#### Select Programming Mode Password protection of programming function-If this menu is not currently If required you can implement password protection for displayed: **RUN A WASH PROGRAM** the functions **PROGRAMMING** and **SETTINGS 1**. GO TO THE MENU Press (←) repeatedly. Once you have chosen a password (a four-digit MAKE YOUR CHOICE WITH T OR J AND PRESS SELECT WEIGHT, KG: 000,0 number), both functions will be protected, and accessed using the same password. J SELECT \* | Programming the password is done via the function SETTINGS 1, which is described in the section 3589 "Settings 1" of the Clarus Control Service manual. Press **I** to highlight "GO TO THE MENU". RUN A WASH PROGRA PROGRAM SELECT Press SELECT



## Select Standard or Advanced mode





SELECT

Press SELECT.

## Select position of module in program sequence



Because this is the first module in the new wash program, you do not need to select its position in the program sequence.

T Press INSERT.

#### Position of module in wash program sequence -

Obviously, when you are about to program the first module in a wash program, you have no choice of position in the sequence. When you program subsequent modules, however, you can use these keys: and to determine the position of the module in the program sequence.



Once you have selected the position, press INSERT. Note that the new module will be inserted **above** (**before**) the position highlighted in the list on the right of the display.

If you want the module to be last in the sequence, press INSERT when END OF PROGRAM is highlighted.

## Answer the questions for the module

		- Name of module				
			Program module sequence numbering			
PROGRAM	MMING		All wash program mo			
	N		sequence numbers to			
PAUSE WITH BUZZER WASH TIME TEMPERATURE	00:00	Sequence number of module	time a module is used			er 1, the
LEVEL COLD WATER	-		second time 2, and so	on. For	example:	
LEVEL COLD WATER HOT WATER COLD HARD WATER	N N N					
			Drowooh	4	<b>-</b> · ·	
	Y/N			1	Extract	1
3658		<ul> <li>Option to scroll quickly</li> </ul>	Drain	1	Rinse	1
		through the meny.	Main wash	1	Drain	3
PAUSE WITH BUZZER	N		Cool-down	1	Rinse	2
WASH TIME	00:00					
TEMPERATURE	0°C		Drain	2	Drain	4
LEVEL	-				Extract	2
COLD WATER	N					
HOT WATER	N					
COLD HARD WATER WATER FROM TANK 1	N		Different types of	-		
WATER FROM TANK 1	N		The questions in the v			
WATER FROM TANK 2	N		different types, and to	be answ	ered in diffei	ent ways:
ACTION DURING FILLING	N	Use the function key or the	Yes/No questions			
ACTION DURING HEAT	N	numeric keys to answer the	The function key di	isplay sho	ws Y/N, w	nich is a
ACTION DURING WASH	N	various questions.	toggle function (the			
COMPARTMENT 1	N		highlighted question			
DETERGENT 1 TIME	0:00		time it is pressed).	All Yes/N	o questions	start with
COMPARTMENT 2	N		No (N) as the defau		•	
DETERGENT 2 TIME	0:00		Drum action questio	ns		
COMPARTMENT 3	N		-			ah ia a
DETERGENT 3 TIME	0:00		The function key displ toggle function (the let			
COMPARTMENT 4	N		question toggles from			
DETERGENT 4 TIME	0:00		it is pressed).	- 10 0 10		, each time
COMPARTMENT 5	N					
DETERGENT 5 TIME	0:00		<ul> <li>- = drum at a standstil</li> </ul>	1		
WATER FLUSH C/H	C		<b>G</b> = gentle action			
LIQUIDE DETERGENT 1 LIQUIDE DETERGENT 2	0:00 0:00		N = normal action			
LIQUIDE DETERGENT 3	0:00			no start u	with normal c	ation (NI)
LIQUIDE DETERGENT 4	0:00		All questions of this ty as the default value.	pe start w	nin normai a	
LIQUIDE DETERGENT 5	0:00					
LIQUIDE DETERGENT 6	0:00		Cold/hot water			
LIQUIDE DETERGENT 7	0:00		Selection of water t	temp. for	flushing dete	ergent
LIQUIDE DETERGENT 8	0:00		compartment.			
LIQUIDE DETERGENT 9	0:00		Water level question	is - stand	ard mode	
LIQUIDE DETERGENT 10	0:00		The function key di			and is a
LIQUIDE DETERGENT 11	0:00		toggle function (the			
LIQUIDE DETERGENT 12	0:00		highlighted question		from -, to L,	<b>M</b> to <b>H</b> ,
LIQUIDE DETERGENT 13 DRAIN	0:00		each time it is pres	sed).		
EXIT	N		<ul> <li>= No water filling</li> </ul>			
			L = Low water leve			
			M = Medium water	level		
	Y/N	Yes/No questions	H = High water leve	el		
	-/G/N	Drum action	All questions of this		ve No water	filling <b>(-)</b> as
	C/H	Cold or hot water	a preprogrammed		o du on co d	mada
		Water level - standard mode	Times, temperatures	uestions.	use the num	neric keys.
	L/M/H		The number of digi	ts require	d will vary.	
	$\left(1\right)\left(2\right)\left(3\right)$	Times, temperatures, levels -	If you make a mistak Press ERASE one			its:
	4 5 6	advanced mode				



1

Press **I** to move on to the next question.

You can go back and change a question you have answered already by pressing 1 repeatedly.

PROGRAMMI PREWASH 1	NG MODE	
1 LIQUIDE DETERGENT 10 LIQUIDE DETERGENT 11 LIQUIDE DETERGENT 12 LIQUIDE DETERGENT 13 DRAIN	0:00 0:00 0:00 0:00 N	
	SELECT	
3665		Once you have finished entering all the values:
	<b>↓</b>	Press 🚺 to highligh
PAUSE WITH BUZZER	N	"EXIT".
WASH TIME	00:00	
TEMPERATURE	0°C	
LEVEL	-	
COLD WATER	N	
HOT WATER	N	
COLD HARD WATER	N	
WATER FROM TANK 1	N	
WATER FROM TANK 2	N	
WATER FROM TANK 3	N	
ACTION DURING FILL	N	
ACTION DURING HEAT	N	
ACTION DURING WASH	N	
COMPARTMENT 1	N	
DETERGENT 1 TIME	0:00	
COMPARTMENT 2	N	
DETERGENT 2 TIME	0:00	
COMPARTMENT 3	N	
DETERGENT 3 TIME	0:00	
COMPARTMENT 4	N	
DETERGENT 4 TIME	0:00	
COMPARTMENT 5	N	
DETERGENT 5 TIME	0:00	
WATER FLUSH C/H	С	
LIQUIDE DETERGENT 1	0:00	
LIQUIDE DETERGENT 2	0:00	
LIQUIDE DETERGENT 3	0:00	
LIQUIDE DETERGENT 4	0:00	
LIQUIDE DETERGENT 5	0:00	
LIQUIDE DETERGENT 6	0:00	
LIQUIDE DETERGENT 7	0:00	
LIQUIDE DETERGENT 8	0:00	
LIQUIDE DETERGENT 9	0:00	
LIQUIDE DETERGENT 10	0:00	
LIQUIDE DETERGENT 11	0:00	
LIQUIDE DETERGENT 12	0:00	
LIQUIDE DETERGENT 13	0:00	
DRAIN	N	



SELECT Press SELECT.

## Decide how you wish to continue programming



#### Choose 1, 2, 3, 4 or 5:

- Continue programming new program modules:
- Highlight one of the seven program modules. Press SELECT.

Continue answering questions as described earlier.

- 2 Modify an existing module:
  - Highlight EDIT and press SELECT. Then follow the instructions in chapter "To program on the basis of an existing program" section "To change data in a program module".
- 3 Delete a module:

Highlight DELETE and press SELECT. Then follow the instructions in chapter "To program on the basis of an existing program" section "To delete a module".

4 Enter text about the program:

Highlight TEXT and then press SELECT. Then follow the instructions in section "Enter text about the program".

5 Conclude programming:

Follow the instructions in section "Conclude programming".

#### — "TEXT" means more information

Before you run a wash program, by pressing TEXT, the display can show a text which gives more information about the program. This can be helpfull to be able to choose correct wash program. The same text can also be shown during the wash cycle. The text which can be used can consist of max. 150 digits and can be programmed in this function.

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## **Programming text**



## Conclude programming



#### **Insert Main Data** What is Main Data? PROGRAMMING MODE This option is presented only "Main Data" is the name given to various functions MAIN DATA if you selected Standard which influence the entire wash program. STANDARD mode at step "Select EXIT standard or advanced mode". Standard or Advanced mode? \* SELECT Using Standard mode (see section Main data, standard mode) you can control the following 3668 functions: **Highlight STANDARD or** STANDARD ADVANCED. Buzzer at program end, start program with ADVANCED extraction, calculate weight of load. EXIT Using Advanced mode (see section Main data, advanced mode) you can also control the following Press SELECT. SELECT functions: Cycle times for gentle action and normal action.

## Main data, standard mode

PROGRAMMING MODE MAIN DATA BUZZER AT END START EXTRACT N READY BUZZER AT END N BUZZER AT END N	Buzzer at end
START EXTRACT N READY Answer Yes (Y) or No (N).	<ul> <li>If you answer Yes (Y): The buzzer will sound when the program ends. The buzzer signal can be turned off by pressing the button with crossed buzzer-symbol.</li> <li>If you answer No (N): No buzzer at program end.</li> </ul>
▶ Press <b>↓</b> .	
BUZZER AT END N START EXTRACT N READY 3670 Y/N Answer Yes (Y) or No (N).	Start extract (start with extraction) If you answer Yes (Y): The machine will start with a short extraction cycle when the program begins. This helps the load to soak up water, and the machine does not require so much extra filling (repeated topping up). If you answer No (N): No extraction when the program begins.
▶ Press <b>↓</b> .	
BUZZER AT END N START EXTRACT N READY 3672 SELECT BUZZER AT END N Once you have answered all the questions, highlight READY, then: Press SELECT.	

#### Main data, advanced mode





Once you have answered all the questions, highlight READY, then:

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SELECT Press SELECT.

## Insert the program name



## Insert the program number



## Continue programming or stop programming



# To program on the basis of an existing program

The "Move back" key



If you find you are in the wrong place, or if you want to undo earlier key presses:

Press the "Move back" key one or more times.

#### The "Move back" function

Each press of the "Move back" key moves you back one menu, in reverse order. By pressing this key repeatedly you can return to this menu at any time:



## Select programming mode





## Select Standard or Advanced mode





## Select the existing program to adapt

## To change data in a program module





Press **I** to move on to the next question.

You can go back and change a question you have answered already by pressing 1 repeatedly.
	Ļ	Once you have fin modifying values
PAUSE WITH BUZZER	N	Press 🚺 to high
WASH TIME	00:00	"READY".
TEMPERATURE	0°C	
LEVEL	-	
COLD WATER	N	
HOT WATER	N	
COLD HARD WATER	N	
WATER FROM TANK 1	N	
WATER FROM TANK 2	N	
WATER FROM TANK 3	N	
ACTION DURING FILL	N	
ACTION DURING HEAT	N	
ACTION DURING WASH	N	
COMPARTMENT 1	N	
DETERGENT 1 TIME	0:00	
COMPARTMENT 2	N	
DETERGENT 2 TIME	0:00	
COMPARTMENT 3	N	
DETERGENT 3 TIME	0:00	
COMPARTMENT 4	N	
DETERGENT 4 TIME	0:00	
COMPARTMENT 5	N	
DETERGENT 5 TIME	0:00	
WATER FLUSH C/H	С	
LIQUIDE DETERGENT 1	0:00	
LIQUIDE DETERGENT 2	0:00	
LIQUIDE DETERGENT 3	0:00	
LIQUIDE DETERGENT 4	0:00	
LIQUIDE DETERGENT 5	0:00	
LIQUIDE DETERGENT 6	0:00	
LIQUIDE DETERGENT 7	0:00	
LIQUIDE DETERGENT 8	0:00	
LIQUIDE DETERGENT 9	0:00	
LIQUIDE DETERGENT 10	0:00	
LIQUIDE DETERGENT 11	0:00	
LIQUIDE DETERGENT 12	0:00	
LIQUIDE DETERGENT 13	0:00	
DRAIN	N	
EXIT		
3900	SELECT	Press SELECT.

Once you have finished modifying values as required: Press **I** to highlight "READY".



### To delete a module

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# To insert a new module



Now you can answer the questions as described in chapter "To create and write an entirely new program ", section "Select position of modle in program sequence" and following sections.

### **Programming text**



# **Conclude programming**







### Main data, advanced mode



BUZZER AT END	Ν
START EXTRACT	Ν
GENTLE ON TIME SEC	3
GENTLE OFF TIME SEC	12
NORMAL ON TIME SEC	12
NORMAL OFF TIME SEC	3
READY	

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SELECT P

Once you have answered all the questions, highlight READY, then:

Press SELECT.



### Insert the program number



Allowed program numbers for new programs
 The standard programs supplied with machine have No. 991 - 999.
 New programs can have numbers 001 - 990.

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# Continue programming or stop programming



# Program modules, Standard mode

# The Prewash, Main wash, Rinse, and Soak, Standard mode



			<b>–</b> <i>111 1</i>
	N		Pause with buzzer
PAUSE WITH BUZZER WASH TIME	N - 00:00		If you answer <b>Yes (Y)</b> :
-	00:00 0°C		The washer extractor will stop and the buzzer will
TEMPERATURE	0°C		sound before the program module starts.
COLD WATER	N		Turn off the buzzer by pressing the button with
HOT WATER			crossed buzzer-symbol. Start the program by
	N		pressing <b>START</b> .
COLD HARD WATER			If you answer <b>No (N)</b> :
WATER FROM TANK 1	N		The program module will start without pause or
WATER FROM TANK 2	N		buzzer.
WATER FROM TANK 3	N		buzzer.
ACTION DURING FILL	N		
ACTION DURING HEAT	N		
3698	Y/N	Answer Yes (Y) or No (N).	
	Ţ		
	•	Press 🚺.	
			_
PAUSE WITH BUZZER	N		Wash time
WASHTIME	00:00		Prewash, Main wash and Rinse
TEMPERATURE	0°C		The maximum wash time is 59 minutes and 59
LEVEL	-		seconds, in increments of 1 second.
COLD WATER			
	N		Cook
HOT WATER	N N		Soak
HOT WATER COLD HARD WATER			The maximum wash time is 27 hours and 46
-	N		The maximum wash time is 27 hours and 46 minutes in steps of 1 minute.
COLD HARD WATER	N N		The maximum wash time is 27 hours and 46 minutes in steps of 1 minute. Time taken for filling and heating water is not included
COLD HARD WATER WATER FROM TANK 1 WATER FROM TANK 2 WATER FROM TANK 3	N N N		The maximum wash time is 27 hours and 46 minutes in steps of 1 minute.
COLD HARD WATER WATER FROM TANK 1 WATER FROM TANK 2	N N N		The maximum wash time is 27 hours and 46 minutes in steps of 1 minute. Time taken for filling and heating water is not included
COLD HARD WATER WATER FROM TANK 1 WATER FROM TANK 2 WATER FROM TANK 3	N N N N	Use the numeric keys to	The maximum wash time is 27 hours and 46 minutes in steps of 1 minute. Time taken for filling and heating water is not included
COLD HARD WATER WATER FROM TANK 1 WATER FROM TANK 2 WATER FROM TANK 3 ACTION DURING FILL		Use the numeric keys to enter the required value.	The maximum wash time is 27 hours and 46 minutes in steps of 1 minute. Time taken for filling and heating water is not included
COLD HARD WATER WATER FROM TANK 1 WATER FROM TANK 2 WATER FROM TANK 3 ACTION DURING FILL ACTION DURING HEAT	N N N N N	Use the numeric keys to enter the required value.	The maximum wash time is 27 hours and 46 minutes in steps of 1 minute. Time taken for filling and heating water is not included
COLD HARD WATER WATER FROM TANK 1 WATER FROM TANK 2 WATER FROM TANK 3 ACTION DURING FILL ACTION DURING HEAT	N N N N N N 1 2 3		The maximum wash time is 27 hours and 46 minutes in steps of 1 minute. Time taken for filling and heating water is not included
COLD HARD WATER WATER FROM TANK 1 WATER FROM TANK 2 WATER FROM TANK 3 ACTION DURING FILL ACTION DURING HEAT			The maximum wash time is 27 hours and 46 minutes in steps of 1 minute. Time taken for filling and heating water is not included
COLD HARD WATER WATER FROM TANK 1 WATER FROM TANK 2 WATER FROM TANK 3 ACTION DURING FILL ACTION DURING HEAT	N N N N N N 1 2 3	enter the required value.	The maximum wash time is 27 hours and 46 minutes in steps of 1 minute. Time taken for filling and heating water is not included
COLD HARD WATER WATER FROM TANK 1 WATER FROM TANK 2 WATER FROM TANK 3 ACTION DURING FILL ACTION DURING HEAT	N N N N N N N N N N N N N N N N N N N	enter the required value.	The maximum wash time is 27 hours and 46 minutes in steps of 1 minute. Time taken for filling and heating water is not included
COLD HARD WATER WATER FROM TANK 1 WATER FROM TANK 2 WATER FROM TANK 3 ACTION DURING FILL ACTION DURING HEAT	N N N N N N 1 2 3 4 5 6	enter the required value.	The maximum wash time is 27 hours and 46 minutes in steps of 1 minute. Time taken for filling and heating water is not included
COLD HARD WATER WATER FROM TANK 1 WATER FROM TANK 2 WATER FROM TANK 3 ACTION DURING FILL ACTION DURING HEAT	N N N N N N N N N N N N N N N N N N N	enter the required value. If wrong digits are given: Press ERASE.	The maximum wash time is 27 hours and 46 minutes in steps of 1 minute. Time taken for filling and heating water is not included
COLD HARD WATER WATER FROM TANK 1 WATER FROM TANK 2 WATER FROM TANK 3 ACTION DURING FILL ACTION DURING HEAT	N N N N N N N N N N N N N N N N N N N	enter the required value. If wrong digits are given: Press ERASE. When ready:	The maximum wash time is 27 hours and 46 minutes in steps of 1 minute. Time taken for filling and heating water is not included
COLD HARD WATER WATER FROM TANK 1 WATER FROM TANK 2 WATER FROM TANK 3 ACTION DURING FILL ACTION DURING HEAT	N N N N N N N N N N N N N N N N N N N	enter the required value. If wrong digits are given: Press ERASE.	The maximum wash time is 27 hours and 46 minutes in steps of 1 minute. Time taken for filling and heating water is not included
COLD HARD WATER WATER FROM TANK 1 WATER FROM TANK 2 WATER FROM TANK 3 ACTION DURING FILL ACTION DURING HEAT	N N N N N N N N N N N N N N N N N N N	enter the required value. If wrong digits are given: Press ERASE. When ready:	The maximum wash time is 27 hours and 46 minutes in steps of 1 minute. Time taken for filling and heating water is not included



PAUSE WITH BUZZER WASH TIME TEMPERATURE	N 00:00 0°C -		<b>Fill level</b> The function key display shows <b>L/M/H</b> and is a
COLD WATER HOT WATER COLD HARD WATER WATER FROM TANK 1 WATER FROM TANK 2 WATER FROM TANK 3 ACTION DURING FILL ACTION DURING HEAT 3775	N N N N N N N	Answer: - = No water filling L = Low water level M = Medium water level H = High water level	<ul> <li>The infection (the letter to the right of the highlighted question toggles from L, M to H each time it is pressed).</li> <li>- = No water filling</li> <li>L = Low water level</li> <li>M = Medium water level</li> <li>H = High water level</li> <li>L, M and H are standard levels, properly tested for each type of machine.</li> </ul>
	L	Press <b>↓</b> .	





PAUSE WITH BUZZER	Ν		
WASH TIME	00:00		
TEMPERATURE	0°C		
LEVEL	-		Cold and hot water - correct temperature on — intake
COLD WATER	N		
HOT WATER	N		If you answer <b>Yes (Y)</b> to both of these questions, both
COLD HARD WATER	N		the cold water and the hot water valves will open
WATER FROM TANK 1	N		when the machine is filling. If the set temperature limit
WATER FROM TANK 2	N		is exceeded, the hot water valve will be closed. When
WATER FROM TANK 3	N		the temperature has fallen 4°C below the set
			temperature limit, the hot water valve will open again.
ACTION DURING FILL	N		In this way you can achieve the correct water
ACTION DURING HEAT	N		temperature even in an unheated washer extractor.
			Note, however, that the water valves will close when
			the correct water level is reached, regardless of whether the correct temperature has been reached.
PAUSE WITH BUZZER WASH TIME TEMPERATURE LEVEL COLD WATER HOT WATER <b>COLD HARD WATER</b> WATER FROM TANK 1 WATER FROM TANK 2 WATER FROM TANK 3 ACTION DURING FILL ACTION DURING HEAT	N 00:00 0°C - N N N N N N N N N	Answer Yes (Y) or No (N). Press I.	Cold hard water If you answer Yes (Y): The drum will fill with cold hard water until the correct water level is reached. If you answer No (N): No cold hard water filling.
PAUSE WITH BUZZER	N		
WASH TIME	00:00		
TEMPERATURE	0°C		
LEVEL	-		
COLD WATER	N		
	N		Toutour
HOT WATER			Tank water
	N		
COLD HARD WATER			If you answer <b>Yes (Y):</b>
COLD HARD WATER WATER FROM TANK 1	N		
COLD HARD WATER WATER FROM TANK 1 WATER FROM TANK 2	N N N		The drum will be filled from the specified tank (e.g.
COLD HARD WATER WATER FROM TANK 1 WATER FROM TANK 2 WATER FROM TANK 3	N N N N		The drum will be filled from the specified tank (e.g. a tank for reuse of water or a special laundry
COLD HARD WATER WATER FROM TANK 1 WATER FROM TANK 2 WATER FROM TANK 3 ACTION DURING FILL	N N N N		The drum will be filled from the specified tank (e.g. a tank for reuse of water or a special laundry product).
COLD HARD WATER WATER FROM TANK 1 WATER FROM TANK 2 WATER FROM TANK 3 ACTION DURING FILL	N N N N		<ul> <li>The drum will be filled from the specified tank (e.g. a tank for reuse of water or a special laundry product).</li> <li>If you answer No (N):</li> </ul>
WATER FROM TANK 2 WATER FROM TANK 3 ACTION DURING FILL ACTION DURING HEAT	N N N N	Answer Yes (Y) or No (N).	The drum will be filled from the specified tank (e.g. a tank for reuse of water or a special laundry product).
COLD HARD WATER WATER FROM TANK 1 WATER FROM TANK 2 WATER FROM TANK 3	N N N N N	Answer Yes (Y) or No (N).	<ul> <li>The drum will be filled from the specified tank (e.g. a tank for reuse of water or a special laundry product).</li> <li>If you answer No (N):</li> </ul>



Press **I**.





3813	
EXIT	
DRAIN	Ν
LIQUIDE DETERGENT 13	0:00
LIQUIDE DETERGENT 12	0:00
LIQUIDE DETERGENT 11	0:00
LIQUIDE DETERGENT 10	0:00
LIQUIDE DETERGENT 9	0:00
LIQUIDE DETERGENT 8	0:00
LIQUIDE DETERGENT 7	0:00
LIQUIDE DETERGENT 6	0:00
LIQUIDE DETERGENT 5	0:00
LIQUIDE DETERGENT 4	0:00
LIQUIDE DETERGENT 3	0:00
LIQUIDE DETERGENT 2	0:00

Once you have answered all the questions, highlight READY, then: **Press SELECT to exit the** 

SELECT program module.

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# Drain, standard mode











Once you have answered all the questions, highlight READY, then: **Press SELECT to exit the** 

program module.

# Extraction, Standard mode



To access this function, see sections "To start a wash program from the program library" - "Pause".

Answer the various questions in the module. Press I to move on to the next question.

You can go back and change questions already answered by pressing 1 repeatedly.

#### — The module structure

For machines with **frequency-controlled motors**: The extraction time module consists of a single extraction period, for which you can determine extraction time and speed. The machine does not accelerate to its highest speed immediately, however. Instead it accelerates in several steps, because some of the water needs to be extracted at lower speeds. Shown below are the standard values the machine has when delivered: Speed



If you program a low (maximum) extraction speed, the number of acceleration steps at the beginning of extraction may be reduced.

The time you program is the period the machine will run at its highest speed.



READY



program module.

### Cool-down, Standard mode



READY

To access this function, see chapter "To create and write an entirely new program".

Answer the various questions in the module. Press to move on to the next question.

You can go back and change questions already answered by pressing 1 repeatedly.

#### - The module structure

The cool-down module is used to achieve controlled cooling of the wash water. This helps prevent creasing of the wash load.

During the cool-down sequence cold water is added for a brief period at 30 second intervals. When temperature is over 70°C the cool down is monitored so that the limit value (4°C/min) is not exceeded. If the limit value is exceeded, no water will be added until the mean value is acceptable again. If temperature is under 70°C no monitoring is done.

the mean value must not exceed the limit value Temp. 30 seconds no monitoring of temperatures under 70°C water added 3846



QUICK COOL-DOWN	N
ACTION	Ν
END TEMP	55°C
READY	

SELECT

Once you have answered all the questions, highlight READY, then:

Press SELECT to exit the program module.

# **Program modules, Advanced mode** The Prewash, Main wash, Rinse, Soak, Advanced mode



#### Usable default values

When you are programming a new program module, some of the questions will already have usable default values in place. These are the standard values which are used if you program in Standard mode.

You can naturally change these values, but they are there to provide an indication of settings which normally work well.









### FLE 125 FC - Conversion table, water level

Scale units	Quantity of water(litres)	Water leve (mm)	5l *	
98	15	28		
108	25	65		
113	30	84	low level	
118	36	101	mid level	
122	40	115		
126	45	131		
130	50	149	high level	
134	55	165		
138	60	179		
142	65	194		
146	70	209		
150	75	223		
154	80	238		
158	85	250		
161	90	265		
165	95	280		
169	100	295		
173	105	308		
177	110	322		
180	115	336		
185	120	352		
189	125	366		
193	130	382		
197	135	395		
200	140	410		
* Distance above bottom of inner drum.				

### FLE 175 FC - Conversion table, water level —

Scale units	Quantity of water(litres)	Water lev (mm)	el *		
89	15	30			
95	20	48			
100	25	65			
106	30	83			
111	35	100			
116	40	117	low level		
121	45	130			
125	50	145			
130	55	160			
134	60	175			
138	63	186	mid level		
141	65	190			
145	70	205			
150	75	218			
153	80	230			
157	85	245	high level		
162	90	258			
165	95	272			
168	100	285			
172	105	297			
174	110	310			
177	115	325			
180	120	335			
184	125	348			
188	130	362			
191	135	374			
194	140	385			
199	145	400			
202	150	411			
205	155	424			
210	160	438			
214	165	450			
218	170	464			
221	175	477			
225	180	490			
229	185	504			
233	190	520			
237	195	533			
241	200	546			
246	205	560			
* Distance above bottom of inner drum.					

### - FLE 225 FC - Conversion table, water level

90       20       29         94       25       46         99       30       60         103       35       75         107       40       88         111       45       100         115       50       114       low level         119       55       125         123       60       138         127       65       150         130       70       161         134       75       173         138       80       186       mid level         141       85       196         144       90       205	cale units	Quantity of water(litres)	Water lev (mm)	el *
94       25       46         99       30       60         103       35       75         107       40       88         111       45       100         115       50       114       low level         119       55       125         123       60       138         127       65       150         130       70       161         134       75       173         138       80       186       mid level         141       85       196         144       90       205         155       107       246       high level         155       107       246       high level         156       110       252       281         166       130       291       168         163       125       281       165         166       130       291       168         171       140       312       177         155       343       179       160       353         182       165       364       185       170         185	85	15	9	
99       30       60         103       35       75         107       40       88         111       45       100         115       50       114       low level         119       55       125         123       60       138         127       65       150         130       70       161         134       75       173         138       80       186       mid level         141       85       196         144       90       205         147       95       217         150       100       229         154       105       241         155       107       246       high level         163       125       281         166       130       291         168       135       301         171       140       312         173       145       323         175       150       332         177       155       343         179       160       353         182       165       364	90	20	29	
103       35       75         107       40       88         111       45       100         115       50       114       low level         119       55       125         123       60       138         127       65       150         130       70       161         134       75       173         138       80       186         144       90       205         147       95       217         150       100       229         154       105       241         155       107       246       high level         156       110       252       163         163       125       281       166         166       130       291       168         168       135       301       171         140       312       175       384         171       140       312	94	25	46	
107       40       88         111       45       100         115       50       114       low level         119       55       125         123       60       138         127       65       150         130       70       161         134       75       173         138       80       186       mid level         141       85       196         144       90       205         147       95       217         150       100       229         154       105       241         155       107       246       high level         166       130       291       168       135         166       130       291       168       177         175       150       332       177       155         177       155       364       188       175         188       175       384	99	30	60	
11145100 $115$ 50114low level $119$ 55125 $123$ 60138 $127$ 65150 $130$ 70161 $134$ 75173 $138$ 80186 $144$ 90205 $147$ 95217 $155$ 107246 $144$ 90252 $155$ 107246 $155$ 107246 $161$ 120271 $155$ 107246 $166$ 130291 $168$ 135301 $171$ 140312 $173$ 145323 $175$ 150332 $177$ 155343 $179$ 160353 $182$ 165364 $185$ 170373 $188$ 175384 $191$ 180394 $193$ 185403 $196$ 190414 $200$ 195425 $204$ 200435 $209$ 205448 $213$ 210455 $216$ 215468 $227$ 230500 $234$ 240522 $239$ 245533 $243$ 250546	103	35	75	
115       50       114       low level         119       55       125         123       60       138         127       65       150         130       70       161         134       75       173         138       80       186       mid level         141       85       196         144       90       205         147       95       217         150       100       229         154       105       241         155       107       246       high level         156       110       252         161       120       271         163       125       281         166       130       291         168       135       301         171       140       312         173       145       323         175       150       332         177       155       364         182       165       364         185       170       373         188       175       384         191       180       394	107	40	88	
119       55       125         123       60       138         127       65       150         130       70       161         134       75       173         138       80       186       mid level         141       85       196         144       90       205         147       95       217         150       100       229         154       105       241         155       107       246       high level         156       110       252         161       120       271         163       125       281         166       130       291         168       135       301         171       140       312         173       145       323         175       150       332         177       155       343         179       160       353         182       165       364         185       170       373         188       175       384         191       180       394         <	111	45	100	
123       60       138         127       65       150         130       70       161         134       75       173         138       80       186       mid level         141       85       196         144       90       205         147       95       217         150       100       229         154       105       241         155       107       246       high level         156       110       252         158       115       262         161       120       271         163       125       281         166       130       291         168       135       301         171       140       312         173       145       323         175       150       332         179       160       353         182       165       364         185       170       373         188       175       384         191       180       394         193       185       403	115	50	114	low level
127       65       150         130       70       161         134       75       173         138       80       186       mid level         141       85       196         144       90       205         147       95       217         150       100       229         154       105       241         155       107       246         156       110       252         158       115       262         161       120       271         163       125       281         166       130       291         168       135       301         171       140       312         173       145       323         175       150       332         177       155       343         179       160       353         182       165       364         183       175       384         191       180       394         193       185       403         196       190       414         200       19	119	55	125	
127       65       150         130       70       161         134       75       173         138       80       186       mid level         141       85       196         144       90       205         147       95       217         150       100       229         154       105       241         155       107       246       high level         156       110       252         158       115       262         161       120       271         163       125       281         166       130       291         168       135       301         171       140       312         173       145       323         175       150       332         177       155       343         179       160       353         182       165       364         183       175       384         191       180       394         193       185       403         196       190       414	123	60	138	
130       70       161         134       75       173         138       80       186       mid level         141       85       196         144       90       205         147       95       217         150       100       229         154       105       241         155       107       246       high level         156       110       252         158       115       262         161       120       271         163       125       281         166       130       291         168       135       301         171       140       312         173       145       323         175       150       332         177       155       343         182       165       364         185       170       373         188       175       384         191       180       394         193       185       403         196       190       414         200       195       425	127			
134       75       173         138       80       186       mid level         141       85       196         144       90       205         147       95       217         150       100       229         154       105       241         155       107       246       high level         156       110       252         158       115       262         161       120       271         163       125       281         166       130       291         168       135       301         171       140       312         173       145       323         175       150       332         177       155       343         179       160       353         182       165       364         185       170       373         188       175       384         191       180       394         193       185       403         196       190       414         200       195       425	130			
138       80       186       mid level         141       85       196         144       90       205         147       95       217         150       100       229         154       105       241         155       107       246       high level         156       110       252         158       115       262         161       120       271         163       125       281         166       130       291         168       135       301         171       140       312         173       145       323         175       150       332         177       155       343         179       160       353         182       165       364         185       170       373         188       175       384         191       180       394         193       185       403         196       190       414         200       195       425         204       200       435	134			
141       85       196         144       90       205         147       95       217         150       100       229         154       105       241         155       107       246       high level         156       110       252         158       115       262         161       120       271         163       125       281         166       130       291         168       135       301         171       140       312         173       145       323         175       150       332         177       155       343         179       160       353         182       165       364         185       170       373         188       175       384         191       180       394         193       185       403         196       190       414         200       195       425         204       200       435         205       448         220       220       <	138			mid level
144       90       205         147       95       217         150       100       229         154       105       241         155       107       246       high level         156       110       252         158       115       262         161       120       271         163       125       281         166       130       291         168       135       301         171       140       312         173       145       323         175       150       332         177       155       343         179       160       353         182       165       364         185       170       373         188       175       384         191       180       394         193       185       403         196       190       414         200       195       425         204       200       435         205       448         213       210       455         216       215	141			
44795 $217$ $150$ 100229 $154$ 105241 $155$ 107246 $156$ 110252 $158$ 115262 $161$ 120271 $163$ 125281 $166$ 130291 $168$ 135301 $171$ 140312 $173$ 145323 $175$ 150332 $177$ 155343 $179$ 160353 $182$ 165364 $185$ 170373 $188$ 175384 $191$ 180394 $193$ 185403 $196$ 190414 $200$ 195425 $204$ 200435 $209$ 205448 $213$ 210455 $216$ 215468 $220$ 220480 $224$ 225488 $227$ 230500 $230$ 235510 $234$ 240522 $239$ 245533 $243$ 250546	144			
150       100       229         154       105       241         155       107       246       high level         156       110       252         158       115       262         161       120       271         163       125       281         166       130       291         168       135       301         171       140       312         173       145       323         175       150       332         177       155       343         179       160       353         182       165       364         185       170       373         188       175       384         191       180       394         193       185       403         196       190       414         200       195       425         204       200       435         205       448         213       210       455         216       215       468         220       220       480         224       225	147			
154       105       241         155       107       246       high level         156       110       252         158       115       262         161       120       271         163       125       281         166       130       291         168       135       301         171       140       312         173       145       323         175       150       332         177       155       343         179       160       353         182       165       364         185       170       373         188       175       384         191       180       394         193       185       403         196       190       414         200       195       425         204       200       435         205       448         213       210       455         216       215       468         220       220       480         224       225       488         227       230				
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156 $110$ $252$ $158$ $115$ $262$ $161$ $120$ $271$ $163$ $125$ $281$ $166$ $130$ $291$ $168$ $135$ $301$ $171$ $140$ $312$ $173$ $145$ $323$ $175$ $150$ $332$ $177$ $155$ $343$ $179$ $160$ $353$ $182$ $165$ $364$ $185$ $170$ $373$ $188$ $175$ $384$ $191$ $180$ $394$ $193$ $185$ $403$ $196$ $190$ $414$ $200$ $195$ $425$ $204$ $200$ $435$ $209$ $205$ $448$ $213$ $210$ $455$ $216$ $215$ $468$ $220$ $220$ $480$ $224$ $225$ $488$ $227$ $230$ $500$ $230$ $235$ $510$ $234$ $240$ $522$ $239$ $245$ $533$ $243$ $250$ $546$				high lovel
158115262161120271163125281166130291168135301171140312173145323175150332177155343179160353182165364185170373188175384191180394193185403196190414200195425204200435209205448213210455216215468220220480224225488227230500230235510234240522239245533243250546				nignievei
161120271163125281166130291168135301171140312173145323175150332177155343179160353182165364185170373188175384191180394193185403196190414200195425204200435209205448213210455216215468227230500230235510234240522239245533243250546				
163       125       281         166       130       291         168       135       301         171       140       312         173       145       323         175       150       332         177       155       343         179       160       353         182       165       364         185       170       373         188       175       384         191       180       394         193       185       403         196       190       414         200       195       425         204       200       435         209       205       448         213       210       455         216       215       468         220       220       480         224       225       488         227       230       500         230       235       510         234       240       522         239       245       533         243       250       546				
166       130       291         168       135       301         171       140       312         173       145       323         175       150       332         177       155       343         179       160       353         182       165       364         185       170       373         188       175       384         191       180       394         193       185       403         196       190       414         200       195       425         204       200       435         209       205       448         213       210       455         216       215       468         220       220       480         224       225       488         227       230       500         230       235       510         234       240       522         239       245       533         243       250       546				
168       135       301         171       140       312         173       145       323         175       150       332         177       155       343         179       160       353         182       165       364         185       170       373         188       175       384         191       180       394         193       185       403         196       190       414         200       195       425         204       200       435         209       205       448         213       210       455         216       215       468         220       220       480         224       225       488         227       230       500         230       235       510         234       240       522         239       245       533         243       250       546				
171140312173145323175150332177155343179160353182165364185170373188175384191180394193185403196190414200195425204200435209205448213210455216215468227230500230235510234240522239245533243250546				
173145323175150332177155343179160353182165364185170373188175384191180394193185403196190414200195425204200435209205448213210455216215468227230500230235510234240522239245533243250546				
175150332177155343179160353182165364185170373188175384191180394193185403196190414200195425204200435209205448213210455216215468227230500230235510234240522239245533243250546				
177155343179160353182165364185170373188175384191180394193185403196190414200195425204200435209205448213210455216215468220220480224225488227230500234240522239245533243250546				
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182       165       364         185       170       373         188       175       384         191       180       394         193       185       403         196       190       414         200       195       425         204       200       435         209       205       448         213       210       455         216       215       468         220       220       480         224       225       488         227       230       500         230       235       510         234       240       522         239       245       533         243       250       546				
185       170       373         188       175       384         191       180       394         193       185       403         196       190       414         200       195       425         204       200       435         209       205       448         213       210       455         216       215       468         220       220       480         224       225       488         227       230       500         230       235       510         234       240       522         239       245       533         243       250       546				
188       175       384         191       180       394         193       185       403         196       190       414         200       195       425         204       200       435         209       205       448         213       210       455         226       220       480         220       220       480         224       225       488         227       230       500         234       240       522         239       245       533         243       250       546				
191180394193185403196190414200195425204200435209205448213210455216215468220220480224225488227230500230235510234240522239245533243250546				
193185403196190414200195425204200435209205448213210455216215468220220480224225488227230500230235510234240522239245533243250546				
196190414200195425204200435209205448213210455216215468220220480224225488227230500230235510234240522239245533243250546				
200195425204200435209205448213210455216215468220220480224225488227230500230235510234240522239245533243250546				
204200435209205448213210455216215468220220480224225488227230500230235510234240522239245533243250546				
209205448213210455216215468220220480224225488227230500230235510234240522239245533243250546				
213210455216215468220220480224225488227230500230235510234240522239245533243250546				
216       215       468         220       220       480         224       225       488         227       230       500         230       235       510         234       240       522         239       245       533         243       250       546				
220       220       480         224       225       488         227       230       500         230       235       510         234       240       522         239       245       533         243       250       546				
224       225       488         227       230       500         230       235       510         234       240       522         239       245       533         243       250       546				
227230500230235510234240522239245533243250546				
230235510234240522239245533243250546				
234     240     522       239     245     533       243     250     546				
239245533243250546				
243 250 546				
stance above bottom of inner drum.				
	stance a	above bottom	of inner dr	um.

		,			
Scale units	Quantity of water(litres)	Water lev (mm)	el *		
61	30	31			
70	40	53			
76	50	75			
85	65	103	low level, steam		
91	75	121	low level, el		
95	80	130			
100	90	146			
107	100	164			
112	110	180			
118	120	198			
125	135	221	mid level		
128	140	230			
132	150	242	high level		
137	160	258			
142	170	270			
147	180	285			
150	190	296			
157	200	315			
160	210	325			
165	220	342			
170	230	352			
176	240	372			
178	230	382			
185	260	400			
188	270	412			
194	280	427			
197	290	438			
203	300	453			
208	310	465			
* Distance above bottom of inner drum.					

### FLE 400 FC - Conversion table, water level

### - FL 335 MP - Conversion table, water level

Scale units	Quantity of water(litres)	Water lev (mm)	vel *
60	10	6	safety level, steam
75	20	10	safety level, el. heated
81	25	33	
86	30	49	
91	35	64	
95	40	77	
99	45	90	
103	50	102	
107	55	114	
112	60	125	
115	65	135	low level
118	70	147	
121	75	158	
124	80	167	
127	85	177	
130	90	188	
134	95	198	
137	100	208	
140	105	217	
143	110	228	
146	115	237	
149	120	248	
152	125	258	mid level
155	130	267	
158	135	275	
160	140	284	
164	145	293	
166	150	302	
170	155	311	high level
172	160	319	
174	165	328	
178	170	336	
181	175	345	
184	180	354	
187	185	362	
189	190	371	
191	195	380	
194	200	388	
197	205	397	
200	210	404	
203	215	415	
206	220	422	
208	225	431	
211	230	441	
214	235	450	
217	240	456	
219	245	465	
222	250	474	
225	255	482	
228	260	492	
* Distance a	above bottom	of inner dr	um.

### $^-$ FL 335 Clarus - Conversion table, water level $^-$

Scale units	Quantity of water(litres)	Water level * (mm)	
0	0	0	
52	5	0	
60	10	6	
66	15	32	
71	20	47	
77	25	63	
81	30	76	
85	35	89	
89	40	100	
93	45	110	
96	50	123	
100	55	135	
103	60	145	
107	65	155	
110	70	165	
114	75	175	
117	80	185	
120	85	195	
123	90	204	
126	90 95	214	
130	95 100	223	
	105		
133		234	
136	110	243	
138	115	251	
141	120	260	
145	125	270	
148	130	280	
150	135	289	
153	140	298	
156	145	305	
159	150	316	
162	155	325	
164	160	334	
167	165	343	
170	170	350	
173	175	360	
176	180	368	
179	185	377	
181	190	385	
184	195	394	
187	200	402	
190	205	410	
193	210	418	
196	215	430	
199	220	440	
201	225	447	
204	230	455	
207	235	464	
210	240	473	
213	245	481	
215	250	490	
218	255	498	
210	260	100	
* Distance a		of inner drum.	

### — EXSM 230 - Conversion table, water level

Scale units	Quantity of water(litres)	Water lev (mm)	el *
55	6	5	
60	10	26	
66	15	49	
72	20	67	
77	25	84	
82	30	100	
87	35	118	
92	40	135	
94	43	140	
96	45	146	
100	50	160	
104	55	174	
108	60	188	
110	62	195	low level
112	65	200	
116	70	214	
120	75	225	
124	80	240	
128	85	254	
132	90	265	
136	95	276	
139	100	290	
141	102	295	mid level
143	105	300	
146	110	310	
150	115	323	
153	120	335	
157	125	345	high level
160	130	357	-
164	135	368	
167	140	380	
171	145	390	
174	150	400	
178	155	415	
181	160	425	
185	165	438	
188	170	448	
192	175	460	
195	180	471	
199	185	483	
203	190	495	
206	195	505	
	above bottom		ım.

### – EXSM 350 Clarus - Conversion table, water level

Scale units	Quantity of water(litres)	Water lev (mm)	el *				
61	20	5					
65	25	20					
69	30	30					
73	35	44					
77	40	55					
80	45	68					
84	50	80					
87	55	90					
90	60	100					
93	65	110					
96	70	120					
99	75	130					
102	80	141					
103	81	143	low level				
105	85	151					
108	90	160					
111	95	170					
114	100	180					
117	105	190					
120	110	200					
123	115	209					
125	120	217					
128	125	225					
130	130	234	mid level				
133	135	242					
136	140	251					
138	145	259					
141	150	268					
143	155	275					
146	160	281					
148	165	290	high level				
151	170	299	Ingritovol				
153	175	305					
155	180	315					
157	185	320					
160	190	330					
165	200	345					
170	210	360					
175	220	376					
179	230	391					
184	240	408					
189	250	400					
193	260	438					
198	270	455					
203	280	470					
208	290	485					
213	300	500					
213	310	500					
221	320	530					
226	330	545					
231	340	540 560					
236	350	576					
			Jm.				
* Distance above bottom of inner drum.							
## FLE 850 MP - Conversion table, water level

cale units	Quantity of water(litres)	Water lev (mm)	el *
18	10	-	
29	20	20	
34	24	34	
36	30	42	
44	40	63	
50	50	85	
56	60	100	
62	70	116	
67	80	135	
73	90	151	
78	100	165	
83	110	178	
85	114	185	low level
87	120	190	
92	130	203	
96	140	217	
100	150	229	
104	160	242	
108	170	252	mid level
112	180	264	
116	190	275	
119	198	284	
120	200	287	
123	210	297	
126	220	307	
127	222	313	
130	230	319	high level
134	240	329	•
137	250	340	
141	260	350	
145	270	360	
148	280	370	
152	290	380	
155	300	390	
158	310	401	
162	320	410	
165	330	420	
168	340	429	
171	350	439	
174	360	448	
178	370	457	
181	380	466	
185	390	476	
188	400	486	
191	410	495	
194	420	506	
198	430	515	
202	440	525	
205	450	534	
208	460	544	
211	470	553	
214	480	563	
	above bottom		

Scale units	Quantity of V water (litres)	Vater lev (mm)	el *
10	2.5	0	
16	5	25	
23	7.5	49	
24	8	52	low level
29	10	69	
30	10.5	72	mid level
31	11	76	
33	12	82	
34	12.5	85	
35	13	88	
36	13.4	91	high level
40	15	102	
45	17.4	118	
46	18	121	
48	19	127	
50	20	134	
54	22	146	
56	23	152	
61	26	167	
67	30	186	
79	35	223	
90	40.7	258	
105	47.6	297	overfilling level
126	57.3	352	

Scale units	Quantity of water (litres)		el *
10	3	1	
15	5	22	
22	8.2	45	
24	9	52	low level
26	10	59	
30	12	71	mid level
31	12.5	75	
34	14	84	
36	15	90	high level
43	19	113	
46	21	125	
48	22	128	
54	25	144	
61	30	170	
70	35	195	
90	47.1	255	
110	56	300	overfilling level
122	68	352	-

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— W3105H	- Conversion	table, wat	ter level
Scale units	Quantity of water (litres)	Water lev (mm)	el *
12	3.7	1	
15	5	15	
25	10	53	
26	10.6	56	
28	11.7	63	
29	12.2	66	
30	12.8	69	
32	13.9	76	
34	15	83	low level
38	17.5	97	
41	19.4	107	mid level
42	20	110	
46	22.2	121	
47	22.8	124	high level
50	24.5	132	
54	27	144	
59	30	158	
60	30.7	161	
63	32.8	171	
66	35	181	
72	39.3	202	
88	50	251	
103	60	295	
118	71	345	overfilling level
133	82	393	-
* Distance a	bove bottom o	f inner dru	m.

1010011	001110131011		
Scale units	Quantity of water (litres)		el *
14	4.9	1	
24	10	40	
31	14	62	
33	15	68	
35	16	73	
36	17	78	
38	18.5	85	low level
40	20	92	
44	23	105	
45	23.5	108	
46	24	111	mid level
47	25	114	
50	27.5	125	
52	30	130	high level
55	31.2	140	
60	35	156	
62	37	163	
66	40	175	
70	42.5	185	
80	50	214	
92	60	252	
105	70	289	
117	79.6	324	
142	100	400	
154	110	436	overfilling level
170	122.5	486	-
* Distance a	bove bottom o	f inner dru	m.

### W3130H - Conversion table, water level

Scale units	Quantity of water (litres)		el *
36	20	76	
40	23	88	
49	31	118	
50	32	127	
51	32.9	129	low level
57	38	142	
67	48	175	
70	51	185	
71	51.9	188	mid level
78	58	208	
85	65	231	
86	66	235	
88	68	241	
172	150	490	overfilling level

# W3240H - Conversion table, water level –

Scale units	Quantity of water (litres)		el *
40	26	80	
46	31.5	98	
57	43	135	low level
65	51	157	
77	65	195	
80	70	205	mid level
87	78	228	
97	78	228	
98	92	285	
170	180	480	overfilling level
* Distance a	bove bottom of	f inner dru	m.



The hysteresis value can be programmed from 0 to 255, in increments of 1.



FILL LEVEL	0	Cold and hot water - correct temperature on
LEVEL HYST.	20	intake
COLD WATER	N	If you anower <b>Vec</b> (V) to both of these guestions, both
HOT WATER	N	If you answer <b>Yes (Y)</b> to both of these questions, both the cold water and the hot water valves will open
COLD HARD WATER	N	when the machine is filling. If the set temperature limit
WATER FROM TANK 1	N	is exceeded, the hot water valve will be closed. When
WATER FROM TANK 2	N	the temperature has fallen 4°C below the set
WATER FROM TANK 3	N	temperature limit, the hot water valve will open again.
ACTION DURING FILL	N	
ACTION DURING HEAT	N	In this way you can achieve the correct water
ACTION DURING WASH	N	temperature even in an unheated washer extractor.
SPEED DURING FILL.RPM	48	Note, however, that the water valves will close when
3866		the correct water level is reached, regardless of whether the correct temperature has been reached.









Acceleration rate





LIQUIDE DETERGENT 2 LIQUIDE DETERGENT 3 LIQUIDE DETERGENT 4 LIQUIDE DETERGENT 5 LIQUIDE DETERGENT 6 LIQUIDE DETERGENT 7 LIQUIDE DETERGENT 8 LIQUIDE DETERGENT 9 LIQUIDE DETERGENT 10 LIQUIDE DETERGENT 11 LIQUIDE DETERGENT 13 <b>DRAIN</b> EXIT	0:00 0:00 0:00 0:00 0:00 0:00 0:00 0:0	Answer Yes (Y) or No (N). Press I.	Drain   A streamlined means of programming the drain stage.   If you require times and settings different from those   listed below you must answer No (N), then program a   separate drain module immediately after this module,   see the section "Drain, advanced mode".   If you answer Yes (Y):   The program module will end with a drain   sequence with these settings:   No pause before drain.   Drain plus normal speed 50 sec.   Distribution time 40 sec.   (These times are default values, but can be altered through the function SETTINGS 2, see service manual.)   If you answer No (N):   No drain.
LIQUIDE DETERGENT 2	0:00		

LIQUIDE DETERGENT 6

LIQUIDE DETERGENT 7

LIQUIDE DETERGENT 8

LIQUIDE DETERGENT 9

LIQUIDE DETERGENT 10

LIQUIDE DETERGENT 11

LIQUIDE DETERGENT 12

LIQUIDE DETERGENT 13

DRAIN

EXIT

3919

0:00

0:00

0:00

0:00

0:00

0:00

0:00

0:00

SELECT

Ν

Once you have answered all the questions, highlight

Press SELECT to exit the

READY, then:

program module.



### Usable default values

When you are programming a new program module, some of the questions will already have usable default values in place. These are the standard values which are used if you program in Standard mode.

You can naturally change these values, but they are there to provide an indication of settings which normally work well.

# Drain, Advanced









# **Extraction, Advanced mode**



DRAIN B	N
DRAIN C	N
DRAIN D	N
EXTRACT TIME	00:00
SPEED RPM	0
READY	

To access this function, see chapter "To create and write an entirely new program".

Answer the various questions in the module. Press **I** to move on to the next question.

You can go back and change questions already answered by pressing repeatedly.

## The module structure

#### For machines with frequency-controlled motors:

The extraction time module consists of a single extraction period, for which youcan determine extraction time and speed. The machine does not accelerate to its highest speed immediately, however. Instead it accelerates in several steps, because some of the water needs to be extracted at lower speeds. Shown below are the standard values the machine has when delivered:



If you program a low (maximum) extraction speed, the number of acceleration steps at the beginning of extraction may be reduced.

The time you program is the period the machine will run at its highest speed.







4668

Press SELECT to exit the program module.

# Cool-down, Advanced mode



To access this function, see chapter "To create and write an entirely new program".

Answer the various questions in the module. Press **1** to move on to the next question.

You can go back and change questions already answered by pressing 1 repeatedly.

### — The module structure

The cool-down module is used to achieve controlled cooling of the wash water. This helps prevent creasing of the wash load.

During the cool-down sequence cold water is added for a brief period at 30 second intervals. The sequence is divided into two distinct sections:

### 1 98° - 70°C.

You program the length of time during which the cold water valve opens every 30seconds, but the machine monitors constantly to ensure that the cool-down rate does not exceed the limit value, which is  $4^{\circ}$ C/minute when the machine is delivered. If the limit value is exceeded, no water will be added until the mean value is acceptable again.

### 2 70°C - final temperature

You program the length of time during which the cold water valve opens every 30 seconds. The rate of cool-down is not monitored during this stage. The valve opens and closes depending on the programming mode.



### — Usable default values

When you are programming a new program module, some of the questions will already have usable default values in place. These are the standard values which are used if you program in Standard mode.

You can naturally change these values, but they are there to provide an indication of settings which normally work well.





### Valve on-time in seconds

The cool-down sequence is divided into two stages according to the water temperature:

### 1 100 to 70°C

Here the machine monitors the sequence to ensure that the average cool-down rate does not exceed a set rate (normally 4°C per minute). If the rate set is exceeded, no water will be added until the mean value is acceptable again.

#### 2 70° to final temperature

The rate of cool-down is not monitored during this stage. The valve opens and closes depending on the programming mode.

During the cool-down sequence cold water will be added for a fixed period at intervals of 30 seconds. It is this period (the valve "on-time") which you can determine here. You can program different "on-times" for the two temperature ranges described above.







QUICK COOL-DOWN	Ν
ACTION	Ν
VALVE ON TIME 100-70° C IN S	EC. 3
VALVE ON TIME 70°-END IN SE	C. 5
END TEMP	55°C
SPEED.RPM	48
ACCELERATION.RPM/SEC	20
READY	
3888	

Once you have finished: Check that READY is

SELECT

Press SELECT to exit the

Press SELECT to program module.